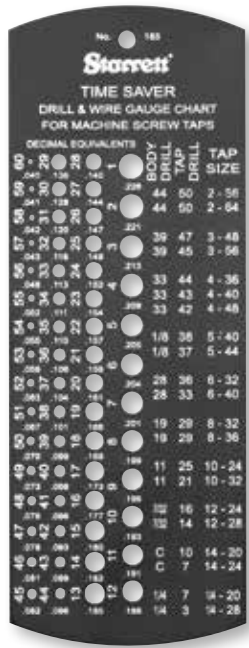


# HARDENED DRILL AND WIRE GAUGES

## 185 TIME SAVER® TAP AND DRILL GAGE

NOS. 1-60/.228-.040"

- Correct sizing of tap drill for any common size machine screw tap in "NF" National Fine or "NC" National Coarse Thread
- Leaves the right amount of stock for approximately 65% full thread
- Shows correct drill body size
- 60 holes with number sizes and decimal equivalents
- Black matte finish with information steel stamped on one side and white marked on the reverse side for quick, clear reading
- Carefully tested for accuracy after hardening

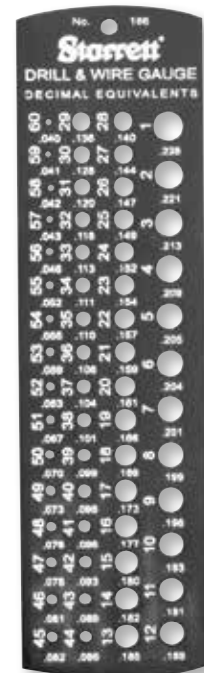


185

## 186 DRILL AND STEEL WIRE GAGE

NOS. 1-60/.228-.040"

- Widely used by mechanics for twist drills and steel drill rod
- Similar to 185, without the tap and drill information
- 60 holes from 1 to 60
- Marked with number sizes and decimal equivalents
- Black matte finish with gage information steel stamped on one side and white marked on reverse for quick, clear reading
- Carefully tested for accuracy after hardening



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### 185 Time Saver Tap and Drill Gage

Cat. No.	EDP	Range			Dimensions	
		Tap Size	Tap Drill	Body Drill	Thickness x Width x Length	
185	50675	2-56 to 1/4-28	50 to 3	44 to 1/4	5/64" x 2-5/16" x 6-1/4"	

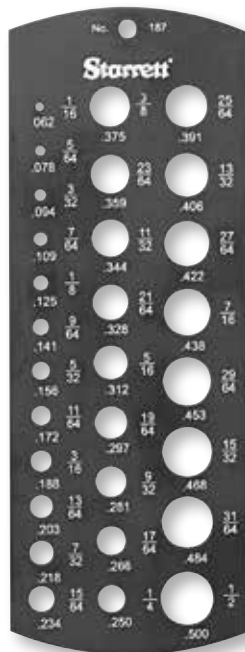
### Fixed Gages

Cat. No.	EDP	Dimensions		Description
		Thickness x Width x Length		
186	50676	5/64" x 1-1/2" x 5-1/2"		Drill and Steel Wire Gage

## 187 JOBBERS' DRILL GAGE

1/16-1/2"

- Quick sizing of any twist drill from 1/16-1/2" by 64ths
- 29 holes marked with drill size in inches and decimal equivalents
- Black matte finish with gage information steel stamped on one side and white marked on reverse for quick, clear reading
- Carefully tested for accuracy after hardening



187

## 198 STANDARD LETTER SIZE DRILL GAGE

A-Z  
.234-.413" DIA.

- Quick, convenient checking of letter size drills
- Twenty-six holes provided, giving corresponding drill sizes from "A" through "Z" with decimal equivalents from .234" diameter through .413" diameter
- Satin finish
- Carefully tested for accuracy after hardening



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### Fixed Gages

Cat. No.	EDP	Dimensions		Description
		Thickness x Width x Length		
187	50677	5/64" x 2-5/16" x 6-1/4"		Jobbers' Drill Gage

### Fixed Gages

Cat. No.	EDP	Dimensions		Description
		Thickness x Width x Length		
198	50718	5/64" x 2-5/16" x 6-1/4"		Standard Letter Size Drill Gage

